

## CLAIMS:

1. A component placement device (11, 21, 31, 41, 51) comprising an elongated transport device (3) by means of which transport device (3) in operation substrates (9) to be provided with components can be moved in a transport direction parallel to the transport device (3), which component placement device (11, 21, 31, 41, 51) further comprises at least

5 one component feeder (5) which is located along a longitudinal side of the transport device (3), as well as a component pick-and-place unit by means of which in operation a component can be picked up from the component feeder (5) and placed on a substrate (9), characterized in that the component placement device (11, 21, 31, 41, 51) further comprises a substrate support (15, 22-26, 32, 43, 52) situated along a longitudinal side of the transport device (3)

10 which faces away from the component feeder (5).

2. A component placement device (11, 21, 31, 41, 51) as claimed in claim 1, characterized in that the substrate support (15, 22-26, 32, 43, 52) is detachably connected to the component placement device (11, 21, 31, 41, 51).

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3. A component placement device (11, 21, 31, 41, 51) as claimed in claim 1 or 2, characterized in that the substrate support (15, 22-26, 32, 43, 52) comprises drive means by which in operation a substrate can be transported in a feeding direction (Y) extending transversely to the transport direction (X).

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4. A component placement device (11, 21, 31, 41, 51) as claimed in one of the preceding claims, characterized in that the transport device (3) comprises at least one guide profile (8) extending in parallel to the transport direction, which guide profile (8) is connected to the substrate support (15, 22-26, 32, 43, 52), in which the guide profile (8) can be moved together with the substrate support (15, 22-26, 32, 43, 52) in a direction (Y) extending transversely to the transport direction (X).

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5. A component placement device (11, 21, 31, 41, 51) as claimed in one of the preceding claims, characterized in that the substrate support (15, 22-26, 32, 43, 52) comprises

two guides (12) extending in parallel to each other, which guides extend transversely to the transport direction (X).

6. A component placement device (11, 21, 31, 41, 51) as claimed in claim 5,

5 characterized in that the distance between the guides (12) is adjustable.

7. A component placement device (11, 21, 31, 41, 51) as claimed in one of the

preceding claims, characterized in that the substrate support (15, 22-26, 32, 43, 52) can be moved vertically (Z) from a position parallel to the transport device to a position underneath

10 the transport device (3).